#### **TERRA 150**

TERRA 150 controls the current perfectly in a linear manner, achieving a particularly stable and accurate welding arc, high-quality welding and overall improvement in the power source performance. This innovative technology has enabled the use of particularly small components, resulting in extremely compact energy sources in terms of dimensions and weight.

- MMA TIG DC Lift
- Single-phase power supply 1x230V
- LED DISPLAY A/V
- Inverter technology
- Everything you need in one suitcase
- Lightweight and professional
- Protection IP 23S
- Weight: 4.1kg
- Features of Hot Start / Arc force / AntiSticking
- Duty cycle 40 °C 30 % 150A 60 % 120A 100 % 100A
- Suitable for: Carbon steel Stainless steel Cast iron
- Applications:

Light workshop production

Construction / Road transport

Maintenance and overhaul

Construction works

Bodywork, Workshops

Sheet metal processing

Food industry



#### **TERRA 180**

TERRA 180 controls the current perfectly in a linear manner, achieving a particularly stable and accurate welding arc, high-quality welding and overall improvement in the power source performance.

- MMA TIG DC Lift
- Single-phase power supply
  1x230V
- LED DISPLAY A/V
- Inverter technology
- Everything you need in one suitcase
- Lightweight and professional
- Protection IP 23S
- Weight: 8.0kg
- Features of Hot Start / Arc force / AntiSticking
- Duty cycle 40 °C 30 % 170A 60 % 150A 100 % 120A
- Suitable for: Carbon Steel Stainless Steel Cast Iron Aluminium
- Applications:

Light workshop production

Construction / Road transport

Maintenance and overhaul

Construction works

Bodywork, Workshops

Sheet metal processing

Food industry



# TERRA 220 RC

The TERRA 220 RC product line is a welding machine designed to offer the best welding characteristics in terms of arc dynamics with the possibility of easy welding of any material.

- MMA TIG DC Lift
- Three-phase 3x400V
- LED DISPLAY A/V
- Inverter technology
- Everything you need in one suitcase
- Lightweight and professional
- Protection IP 23S
- Weight: 11.3kg
- Features of Hot Start / Arc force / AntiSticking
- Duty cycle 40 °C 30 % 220A 60 % 170A 100 % 150A
- Suitable for: Carbon Steel Stainless Steel Cast Iron Aluminium
- Applications:

Light and Medium production

Construction / Road transport

Maintenance and overhaul

Construction works

Bodywork, Workshops

Sheet metal processing

Food industry



### TERRA 270 RC

TERRA 270 RC is a robust and reliable three-phase power source for TIG DC Lift and electrode welding. This generation of arc is based on proven inverter technology and dimensions are particularly compact thanks to the Three-level® power platform.

- MMA TIG DC Lift
- Three-phase 3x400V
- LED DISPLAY A/V
- Inverter technology
- Everything you need in one suitcase
- Lightweight and professional
- Protection IP 23S
- Weight: 16.1kg
- Features of Hot Start / Arc force
  / AntiSticking
- Duty cycle 40 °C 40 % 270A 60 % 255A 100 % 240A
- Suitable for: Carbon Steel Stainless Steel cast Iron Aluminium
- Applications:

Light, Medium and Heavy workshop production

Construction / Road transport

Maintenance and overhaul

Construction works

Bodywork, Workshops

Sheet metal processing

Food industry



## TERRA 350 RC

TERRA 350 RC is a robust and reliable three-phase power source for TIG DC Lift and electrode welding. This generation of arc is based on proven inverter technology and dimensions are particularly compact thanks to the Three-level® power platform.

- MMA TIG DC Lift
- Three-phase 3x400V
- LED DISPLAY A/V
- Inverter technology
- Everything you need in one suitcase
- Lightweight and professional
- Protection IP 23S
- Weight: 16.5kg
- Features of Hot Start / Arc force / AntiSticking
- Duty cycle 40 °C 40 % 350A 60 % 310A 100 % 290A
- Suitable for: Carbon Steel Stainless Steel Cast Iron Aluminium
- Applications:

Light, Medium and Heavy workshop production

Construction / Road transport

Maintenance and overhaul

Construction works

Bodywork, Workshops

Sheet metal processing

Food industry



### TERRA 500 RC

TERRA 500 RC is a robust and reliable three-phase power source for TIG DC Lift and electrode welding. This generation of arc is based on proven inverter technology and dimensions are particularly compact thanks to the Three-level® power platform.

- MMA TIG DC Lift
- Three-phase 3x400V
- LED DISPLAY A/V
- Inverter technology
- Everything you need in one suitcase
- Lightweight and professional
- Protection IP 23S
- Weight: 27.3kg
- Features of Hot Start / Arc force / AntiSticking
- Duty cycle 40 °C 50 % 500A 60 % 470A 100 % 420A
- Suitable for: Carbon Steel Stainless Steel Cast Iron Aluminium
- Applications:

Light, Medium and Heavy workshop production

Construction / Road transport

Maintenance and overhaul

Construction works

Bodywork, Workshops

Sheet metal processing

Food industry

